

CHANGE IN INSTALLING THE METAL CASE TYPE WHEEL HUB SEALS

Change: When installing the metal case type wheel hub seals a sealing compound must be used to seal the outer metal surface of the hub seal into the wheel hub bore surface.

Cause of change: This change is to prevent a possible minor seeping of oil between the outer surface of the seal and hub bore.

**Products and
Seal numbers:**

Axle Type	Seal Part No.
FSDP-14	591122-13301
FSND-12	591122-13301
FSFP-14	591122-13301
FSFN-14	591122-13301
FRMP-13/16 (BTTM)	91122-12701
FRDP-13/16 (BTE, BTM)	91122-12701
FRDS-13 (CTR)	91122-12701
SRDP-30 (BTH)	91122-12701

Installing instructions: Thoroughly clean the wheel hub bore of dirt, grease or any other substances that may be present.
Apply sealing compound lightly to the wheel hub bore before installing the hub seal. Use Weicon AN306-41, Loctite 603 or equivalent sealing compounds.
Place the seal onto the hub bore and hold the installation tool firmly and straight when driving the seal until the seal is squarely seated.
After the seal is bottomed in the bore, check for freedom of movement by manually moving the bonded rubber of seal up and down.

Date of change: Implement immediately when replacing seals and gradually in production beginning from serial No. 02309, 5 August 2000. All axles since serial No. 02595, 23 August 2000.