



CHANGE IN THE WHEEL NUT (M22X1.5) TIGHTENING TORQUE

Change:

The tightening torque of the wheel nut with M22x1.5 thread has been changed.

The current Sisu part No. for the M22x1.5 wheel nut is 540-916-1610.

According to the new tightening instructions the installing of the wheel nuts have to be done with the threads oiled.

This change is to improve to achieve sufficient pre-load in wheel attaching and also to maintain the preload.

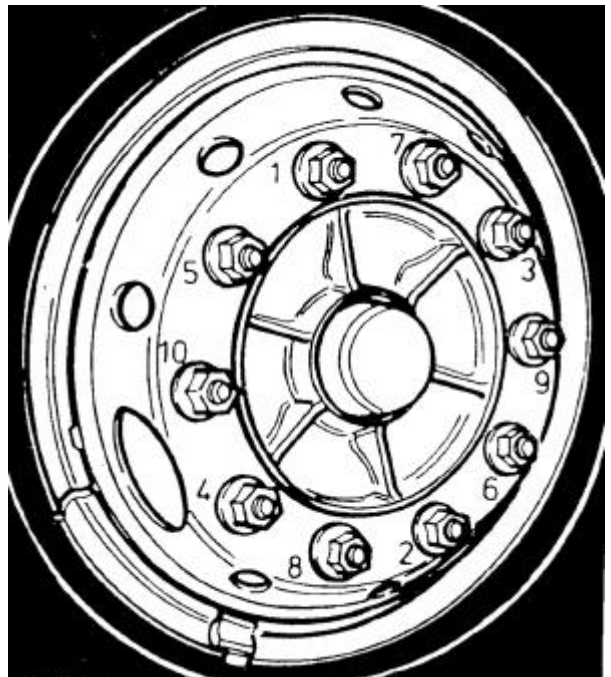
This will reduce the fatigue of metal risk in the wheel bolts and will so increase the service length of the wheel bolts.

Identify:

These new instructions are to be followed with all the Sisu axles with the M22x1.5 wheel bolt threads.

New Tightening Instructions for the Wheel Nuts:

- Inspect that all the nuts and bolts are clean and undamaged.
- Oil the threads and the sliding surface between the nut and its washer lightly.
- Tighten the wheel nuts to 550...650 Nm torque.
- The tightening sequence is shown in picture No. 1.
- Inspect the correct tightening torque at the latest after one day's driving.



Picture 1. Wheel nut tightening sequence.